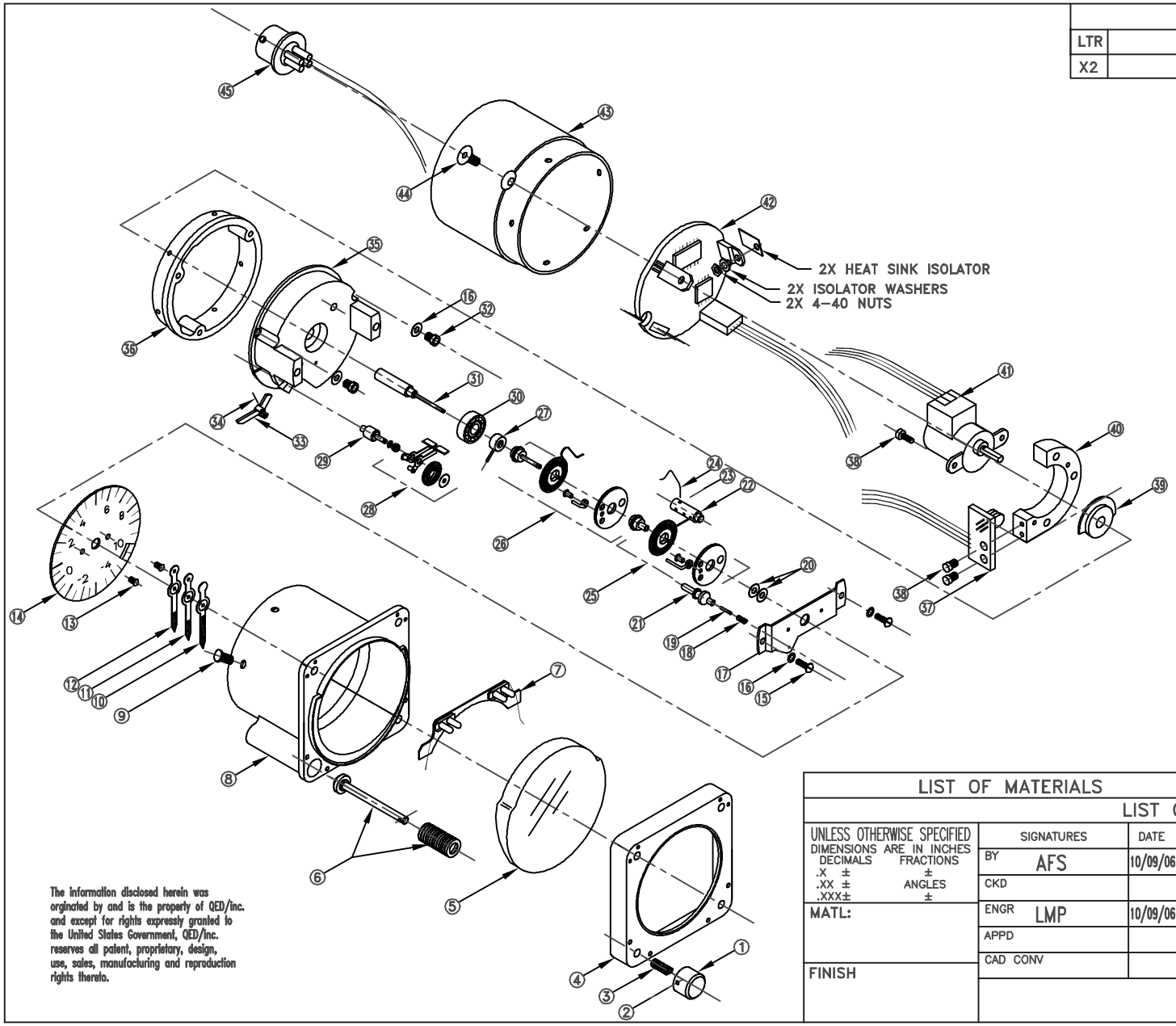

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
X2	CLARIFICATION PURPOSE	11/28/06	

QTY	DESCRIPTION	PART NUMBER	ITEM
1	CONNECTOR	TBD	45
2	FLATHEAD SCREWS 4-40	36-009-00	44
1	CASE, LOWER	2118-367	43
1	PRIMARY CIRCUIT BRD ASSY	2117-186	42
1	MOTOR	TBD	41
1	MOTOR MOUNT	2100-509	40
1	FLAG	2100-508	39
4	SCREWS	36-025-00	38
1	AUXILIARY CIRCUIT BOARD	TBD	37
1	RING-MOUNT	2100-510	36
1	FRAME	2117-236	35
1	PIN, SPIROL	S373-1	34
1	ACTUATOR ARM	2119-117	33
2	SCREWS 2-56 PAN HEAD	36-034-00	32
1	SHAFT	TBD	31
1	BEARING	S102	30
1	PIVOT-PAWL	2119-104	29
1	PAWL ASSY.	2117-015-1	28
1	INDEX ASSY.	2117-012	27
1	RATCHET ASSY.-MAX.	2117-017	26
1	RATCHET ASSY.-MIN.	2117-016	25
1	STOP-MAXIMUM	2119-301	24
2	PIN-TAPER	2103-105	23
1	POST-HAIRSPRING	2117-192	22
1	ACTUATOR/POINTER RELEASE	2119-860	21
2	SHIM	S143-2	20
1	PIN	2117-808	19
1	SPRING-RELEASE	2117-118	18
1	BRIDGE-DIAL	2117-807-01	17
5	WASHER	MS35338-134	16
2	SCREW	S11752-6	15
1	DIAL	2117-816	14
2	DIAL SCREWS	2103-103	13
1	POINTER ASSY.	2089-251-3	12
1	POINTER ASSY.	2089-251-2	11
1	POINTER ASSY.	2089-251-1	10
3	FLAT HEAD 2-56	36-019-00	9
1	CASE, UPPER	2118-368	8
1	LIGHT ASSEMBLY	2119-868	7
1	BELLOWS & SHAFT ASSY	2100-506	6
1	WEDGE	2100-300-00	5
1	BEZEL	2118-343-1	4
1	SPRING	2119-147	3
1	ROLL-PIN	MS16562-190	2
1	KNOB-RELEASE	2119-114	1

LIST OF MATERIALS

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
DECIMALS FRACTIONS
.X ± ±
.XX ± ANGLES
.XXX± ±

MATL:

FINISH

SIGNATURES		DATE
BY	AFS	10/09/06
CKD		
ENGR	LMP	10/09/06
APPD		
CAD CONV		

QED/inc. 2920 SOUTH HALLADAY STREET SANTA ANA, CALIFORNIA 92705

TITLE
ELECTRONIC ACCELEROMETER EXPLODED VIEW

SIZE	CODE IDENT NO.	DWG NO.
B	24708	XXX

SCALE XX WT. SHEET 1 OF 1

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